TECHNICAL DRAWING



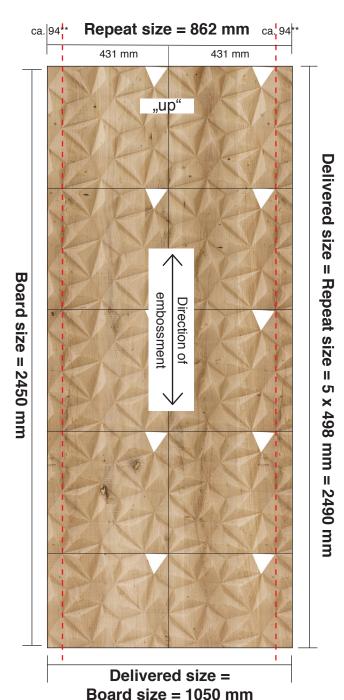
2551 - BIG DIAMOND

2450 x 1050 mm

one-side embossed repeating pattern

Available thickness

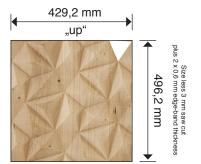
Textured panel



** Width of side-stripes (94mm) can vary from board to board!
(e.g. 90 to 98 mm oder 103 zu 85 mm)

---- = 3 mm saw cut

Size less 3 mm saw cut plus 2 x 0,6 mm edge-band thickness





Besides the allowance of +/-0,5 mm of the total area thickness referring to the highest point there are minor differences in the thickness of the embossment - about 9,0 mm due to the natural design specifications.

Attention: The board with repeat size 2490 x 862 mm as well as cut tiles in format 496,2 x 429,2 mm (with 0,6 mm edgebadn all around) do not match when being rotated by 180° . Always align boards with direction "up".

Tolerances

Height, Width	<600mm >600mm	+/- 0,5 mm +/- 1,0 mm
Thickness		+/- 0,5 mm
Exactitude of profile		+/- 1,5 mm
Straightness per meter		+/- 3,0 mm

Not shown to scale All measures in mm